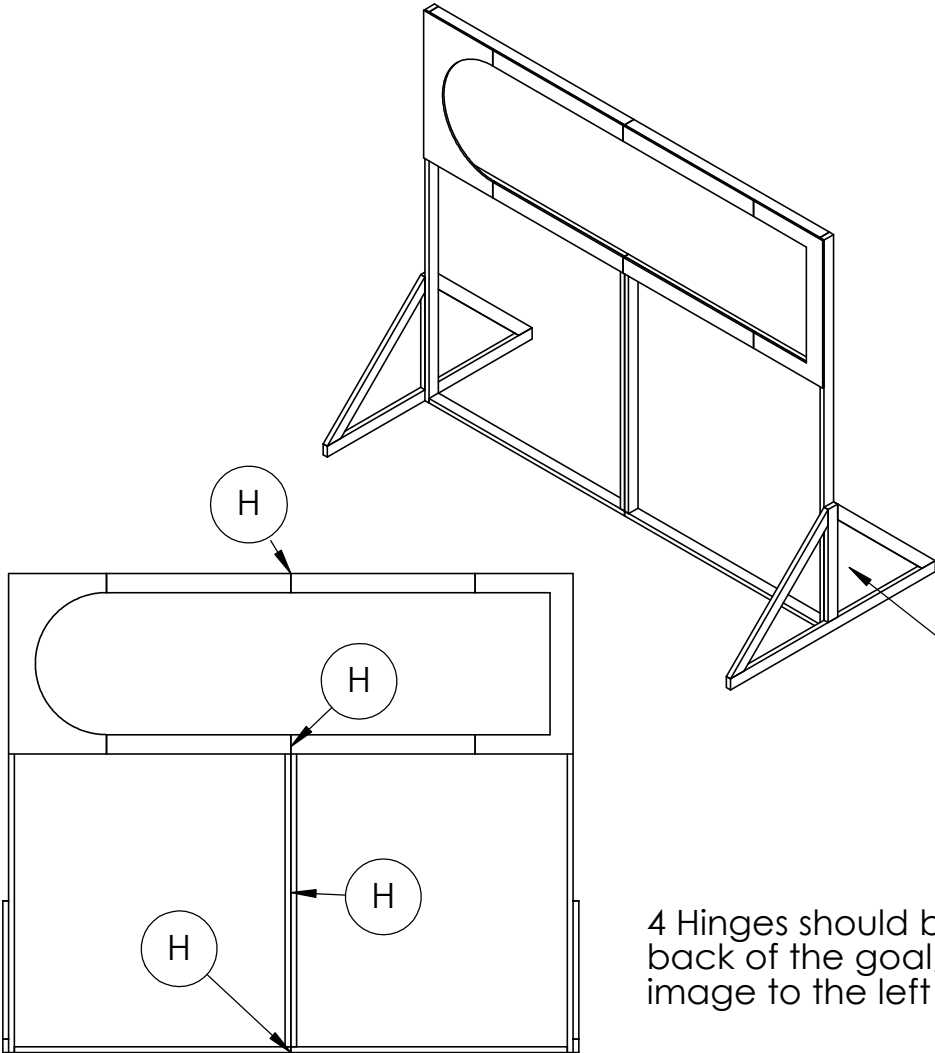


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GoalFrontBottom	5"x48"x.5"	2
2	GoalFrontLeft		1
3	GoalFrontRight		1
4	GoalFrontTop	5"x48"x.5"	2
5	GoalBrace	2x4 - 72"	10
6	GoalBraceSide	2x4 - 37"	2
7	GoalSideHeight	2x4 - 124.75"	2
8	GoalInsideSupport	2x4 - 76.25"	4
9	SupportBottom	2x4 - 75.5"	2
10	SupportVertical	2x4 - 36"	2
11	SupportAngle	2x4 - 50.91"	4



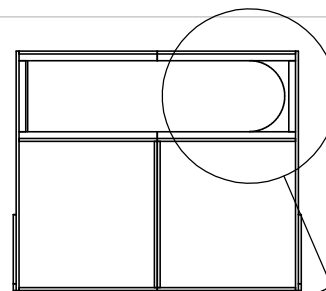
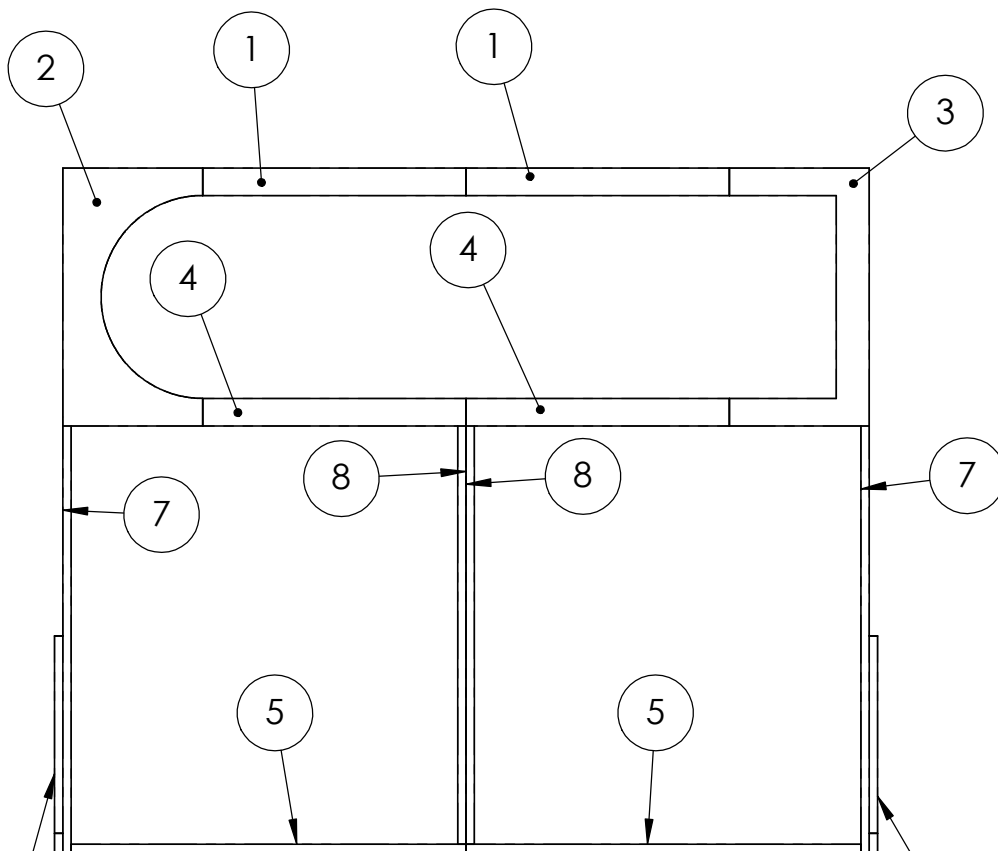
Support pieces bolt in. Use t-nuts on the inside of the goal upright.

4 Hinges should be placed on the back of the goal, marked on the image to the left with an H.

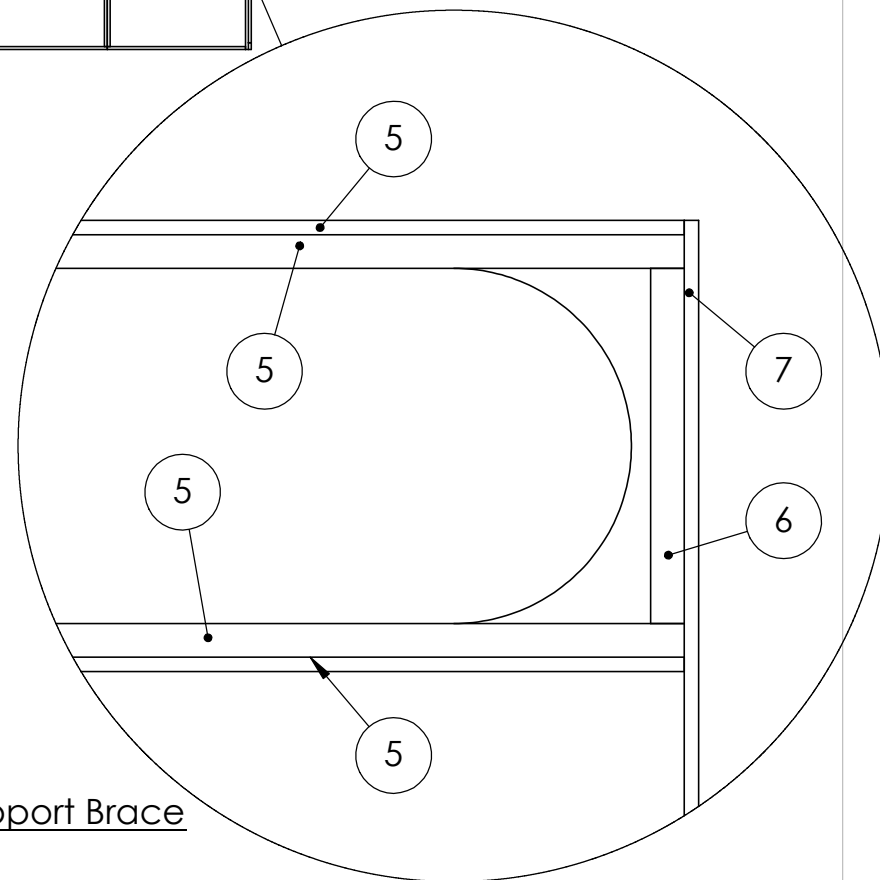
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		TOLERANCES:	CHECKED			TITLE:
		FRACTIONAL ±	ENG APPR.			
		ANGULAR: MACH ± BEND ±	MFG APPR.			
		TWO PLACE DECIMAL ±	Q.A.			
		THREE PLACE DECIMAL ±	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				
		MATERIAL				SIZE DWG. NO. REV
		FINISH				A GoalFull
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING			SCALE: 1:50 WEIGHT: SHEET 1 OF 14



DETAIL D
SCALE 1 : 20



Support Brace

Support Brace

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		ANGULAR: MACH \pm BEND \pm		MFG APPR.			
		TWO PLACE DECIMAL \pm		Q.A.		SIZE DWG. NO. REV	
		THREE PLACE DECIMAL \pm		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:					
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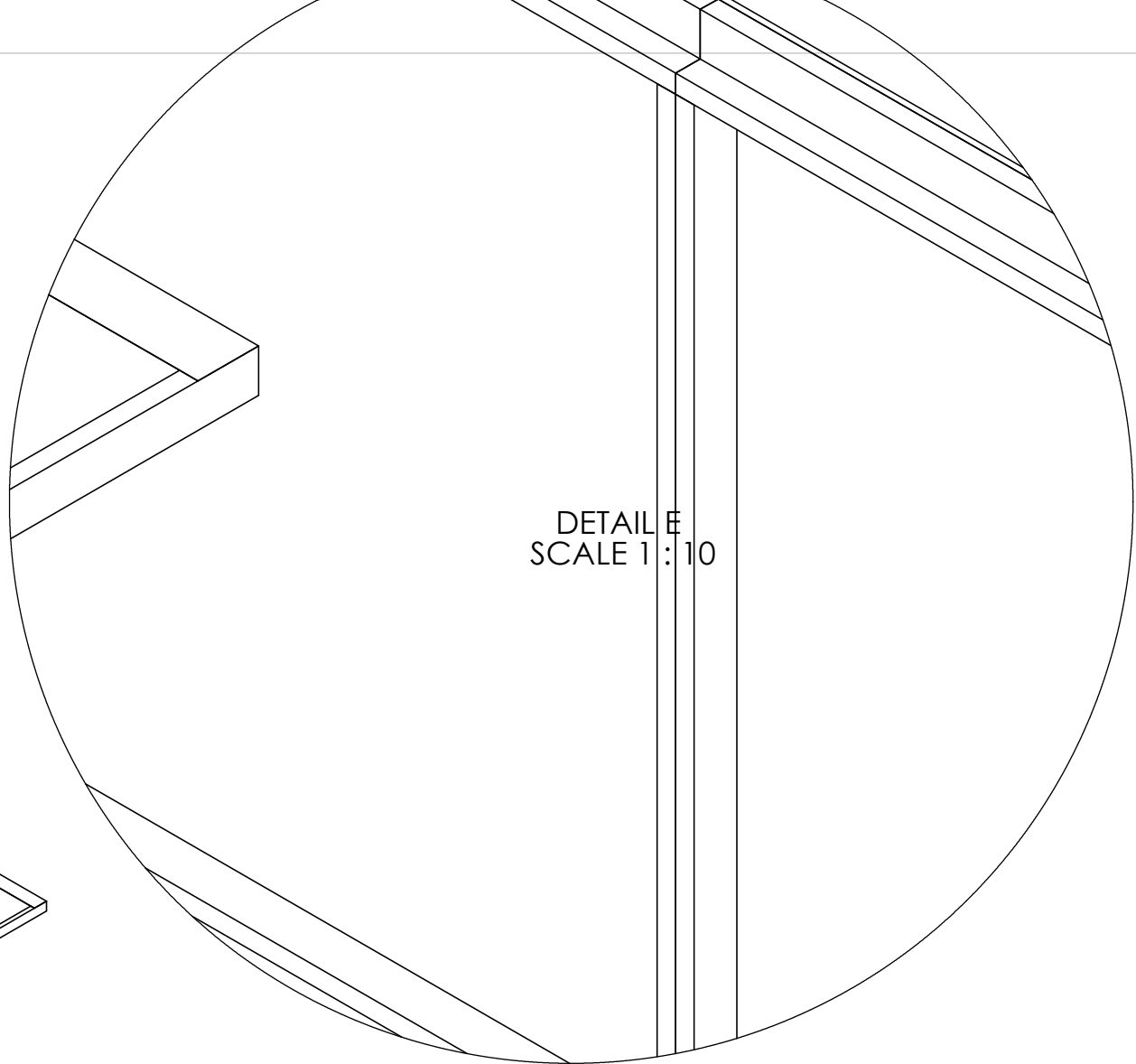
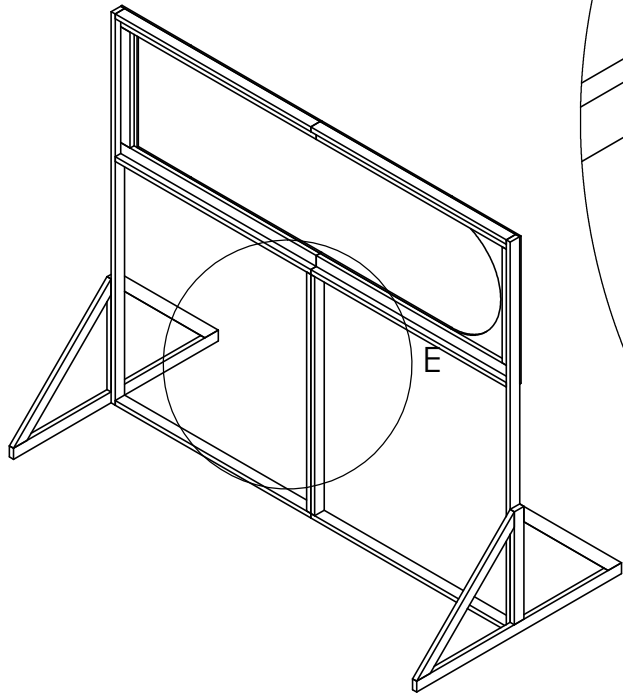
4

4

3

2

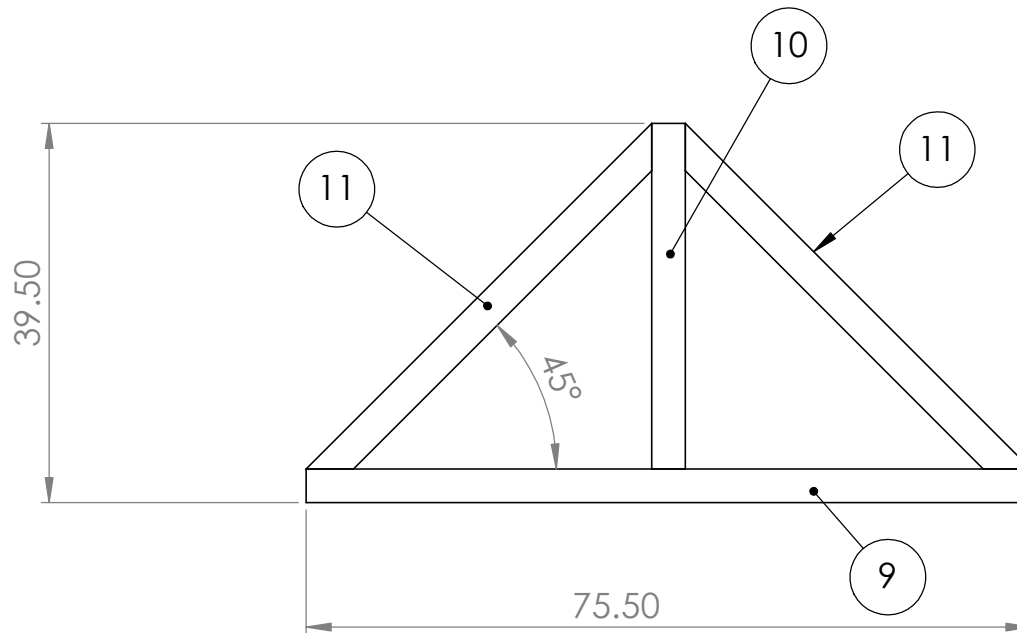
1



DETAIL E
SCALE 1:10

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
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		ANGULAR: MACH \pm BEND \pm	MFG APPR.					
		TWO PLACE DECIMAL \pm	Q.A.					
		THREE PLACE DECIMAL \pm	COMMENTS:			SIZE	DWG. NO.	REV
		INTERPRET GEOMETRIC TOLERANCING PER:				A	GoalFull	
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NEXT ASSY	USED ON	APPLICATION						
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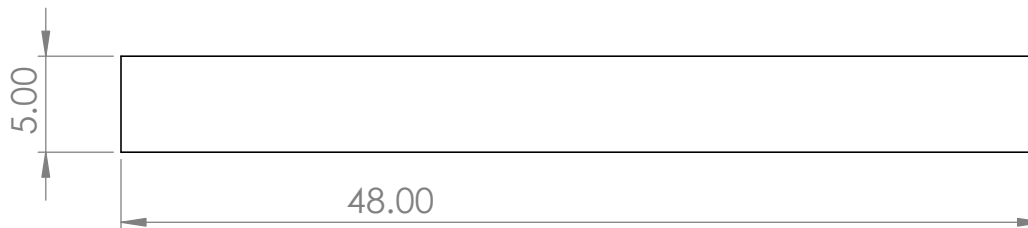
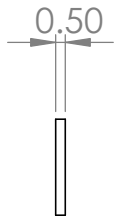
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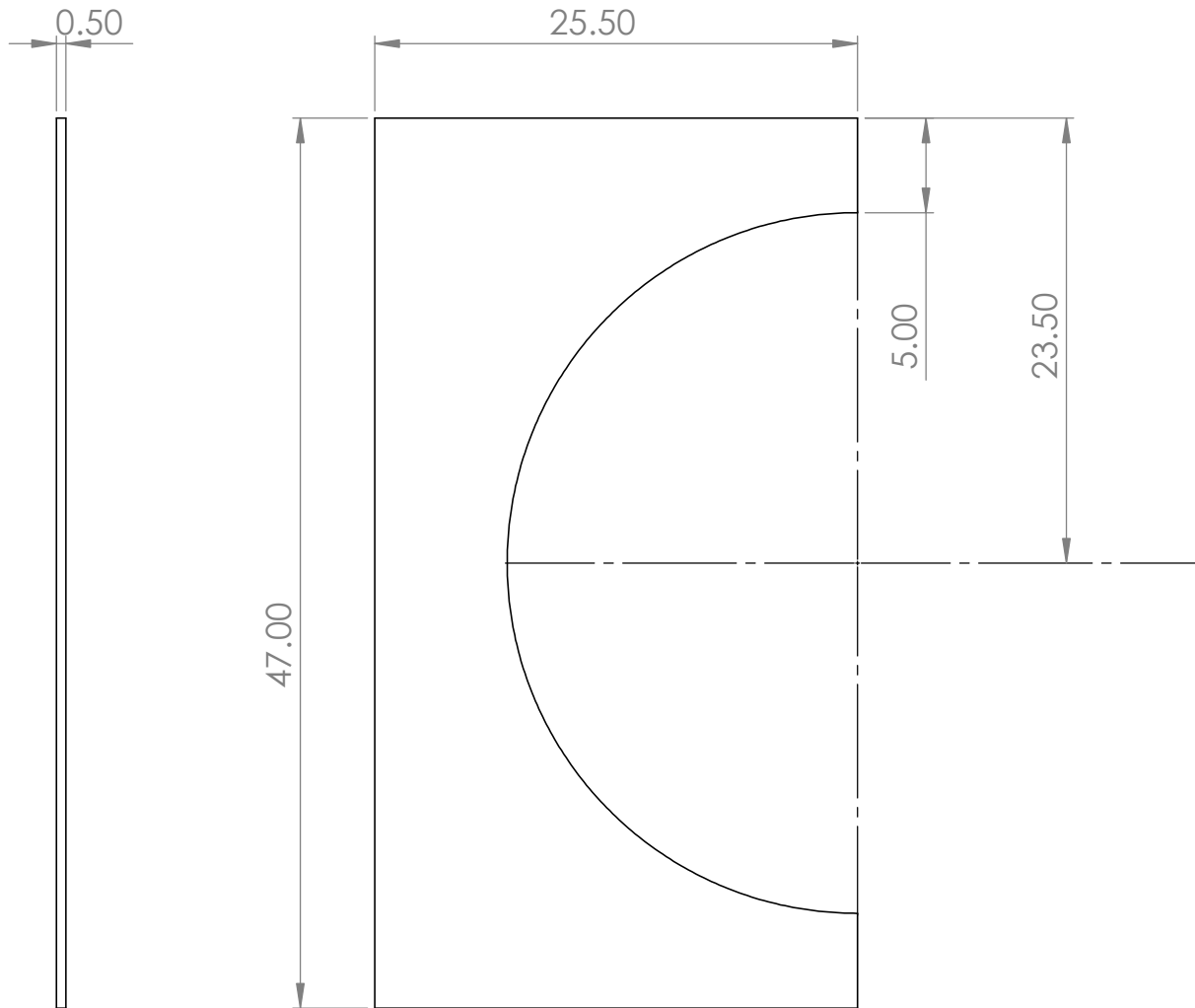
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		TWO PLACE DECIMAL \pm	Q.A.		SIZE	DWG. NO.
		THREE PLACE DECIMAL \pm	COMMENTS:		A	GoalFull
		INTERPRET GEOMETRIC TOLERANCING PER:			SCALE: 1:20	WEIGHT:
		MATERIAL				SHEET 4 OF 14
		FINISH				
NEXT ASSY	USED ON	APPLICATION				
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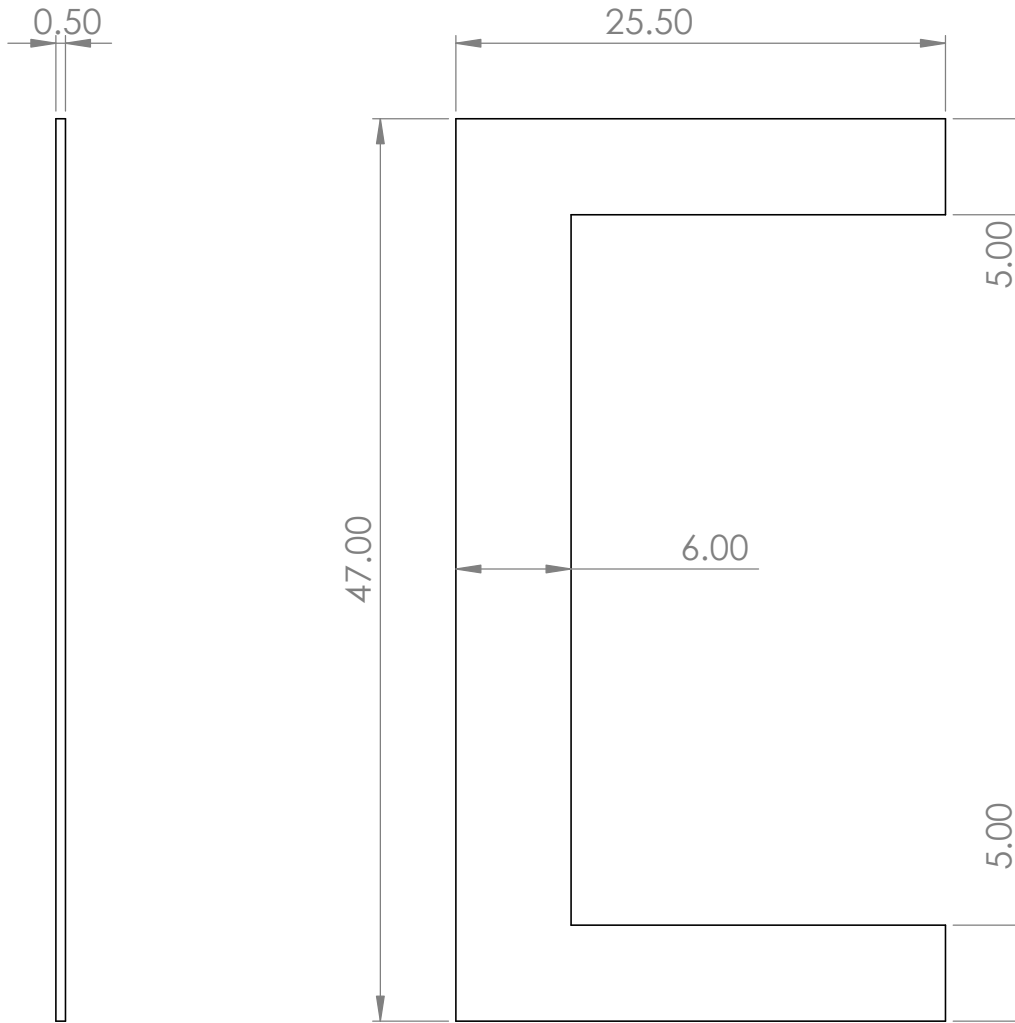
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: 1 - Goal Front Bottom 5"x48"x.5" 4 - GoalFrontTop	
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		ANGULAR: MACH ± BEND ±	MFG APPR.				
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		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				SCALE: 1:10 WEIGHT: SHEET 5 OF 14	
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					



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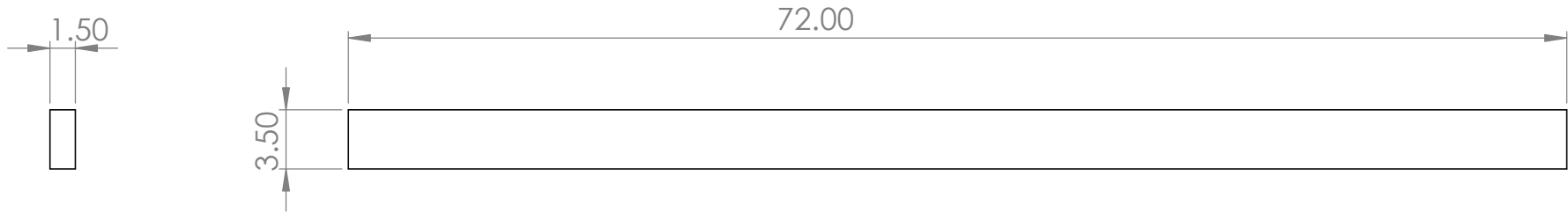
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		INTERPRET GEOMETRIC TOLERANCING PER:					SCALE: 1:10 WEIGHT: SHEET 6 OF 14
		MATERIAL					
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					



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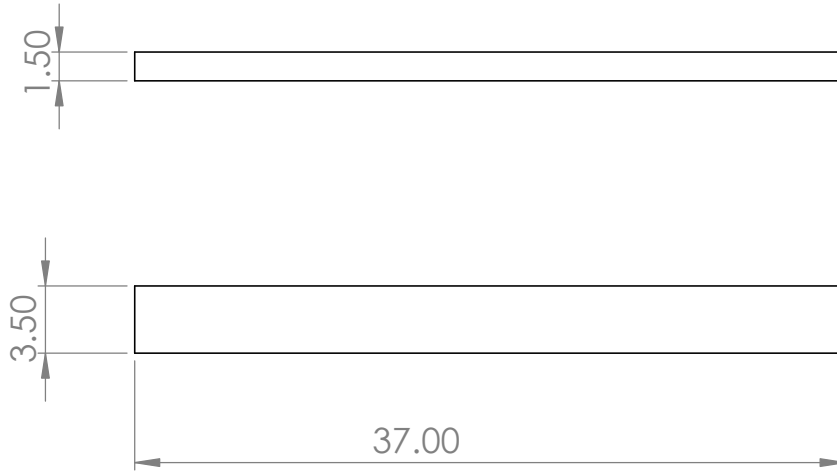
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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN					
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A GoalFull		
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON					SCALE: 1:10	WEIGHT:	SHEET 7 OF 14
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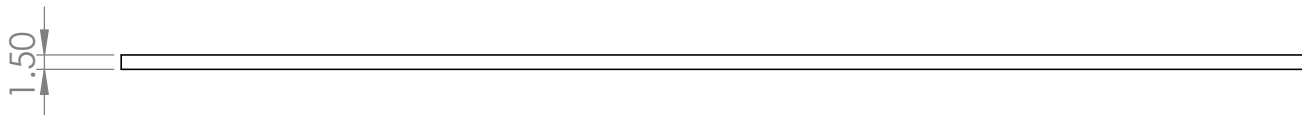
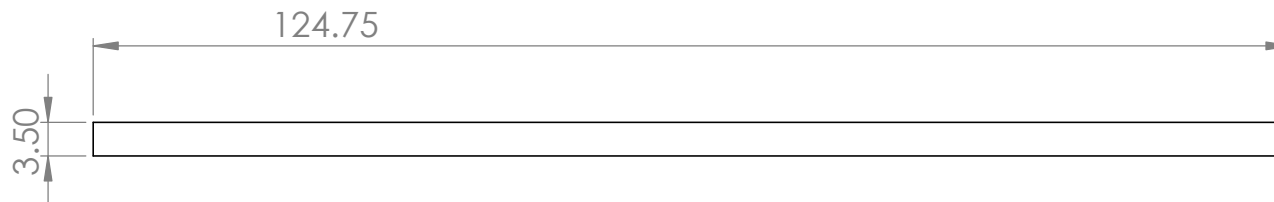
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: 5 - GoalBrace 2x4 - 72"		
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		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A GoalFull		
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:10 WEIGHT: SHEET 8 OF 14		
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
ense APPLICATION		DO NOT SCALE DRAWING						



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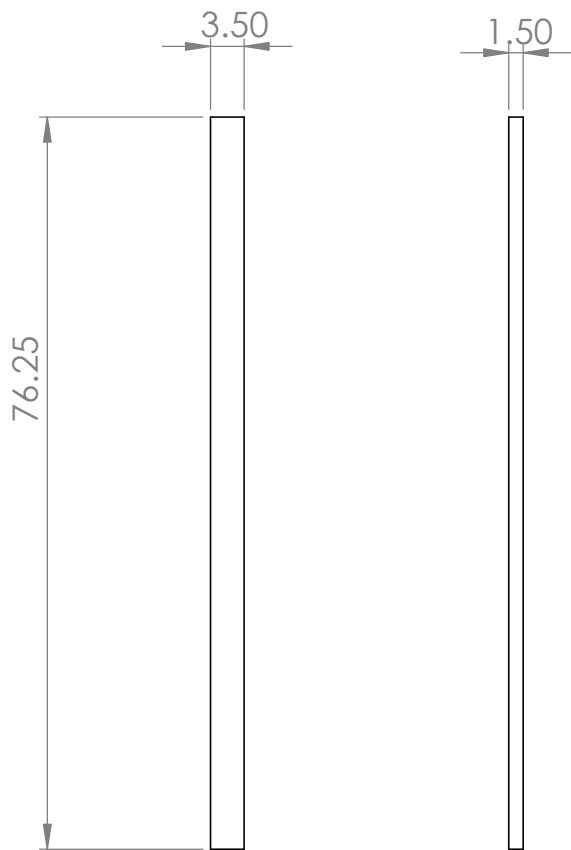
		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	TITLE: 6 - GoalBraceSide 2x4 - 37"		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±			DRAWN				
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					ENG APPR.				
		INTERPRET GEOMETRIC TOLERANCING PER:			MFG APPR.		SIZE DWG. NO. REV A GoalFull		
					Q.A.				
				COMMENTS:					
		MATERIAL							
NEXT ASSY	USED ON	FINISH							
ense APPLICATION		DO NOT SCALE DRAWING					SCALE: 1:10 WEIGHT: SHEET 9 OF 14		



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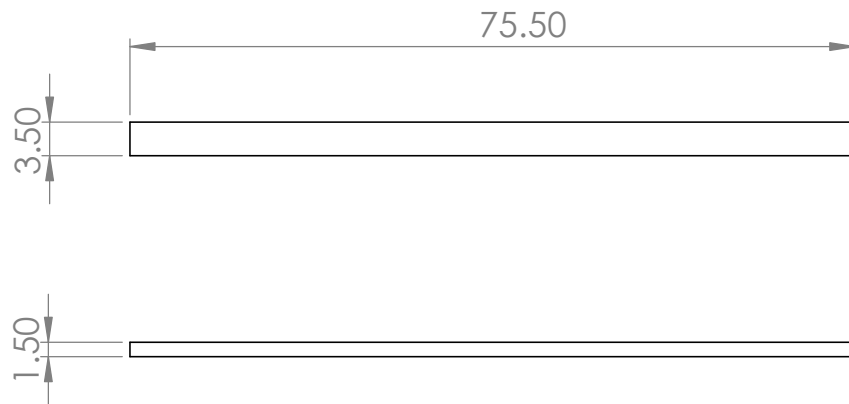
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: 7 - GoalSideHeight 2x4 - 124.75"		
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		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV A GoalFull		
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
NEXT ASSY	USED ON	FINISH				SCALE: 1:20	WEIGHT:	SHEET 10 OF 14
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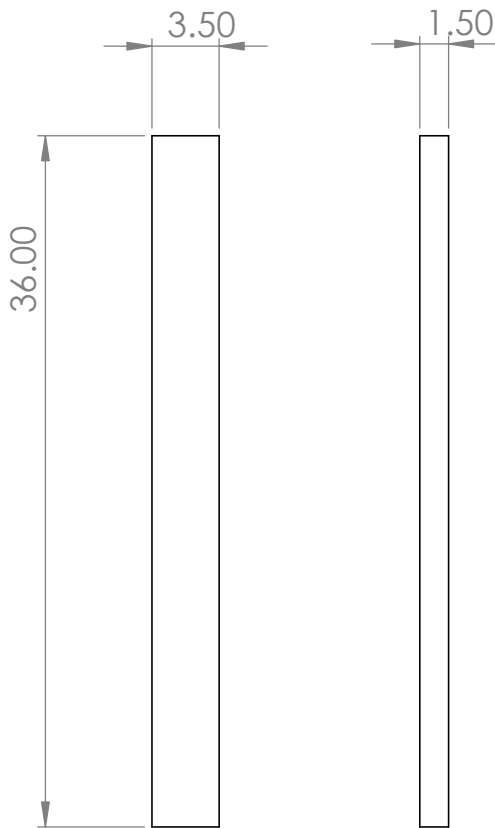
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		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SCALE: 1:20 WEIGHT: SHEET 11 OF 14		
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						
4		3	2		1			



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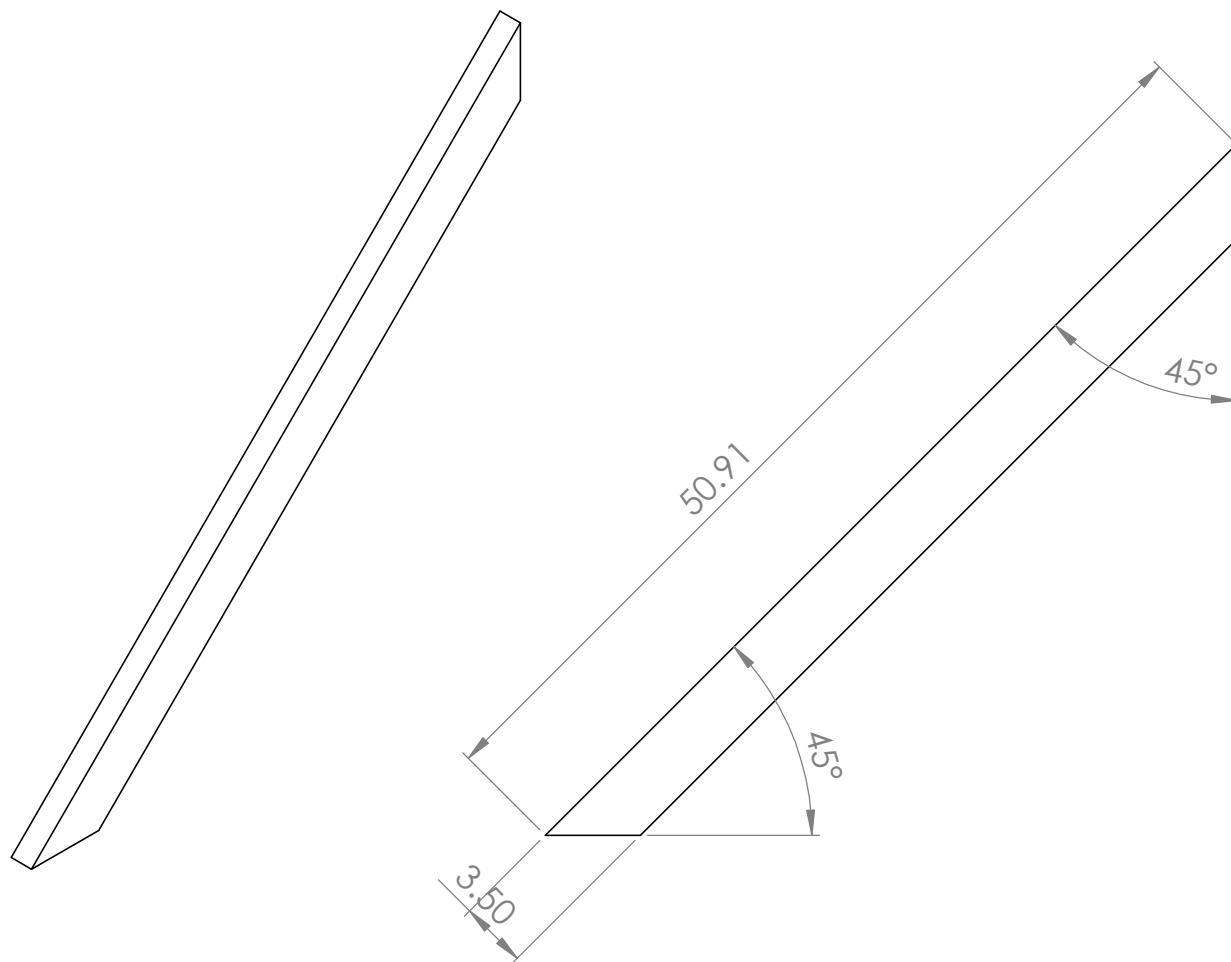
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: 9 - SupportBottom 2x4 - 75.5"			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN					
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				ENG APPR.					
				MFG APPR.					
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NEXT ASSY	USED ON					SCALE: 1:20	WEIGHT:	SHEET 12 OF 14	
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: 10 - SupportVertical 2x4 - 36"							
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NEXT ASSY	USED ON	FINISH											
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		INTERPRET GEOMETRIC TOLERANCING PER:					SCALE: 1:10 WEIGHT: SHEET 14 OF 14
		MATERIAL					
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					