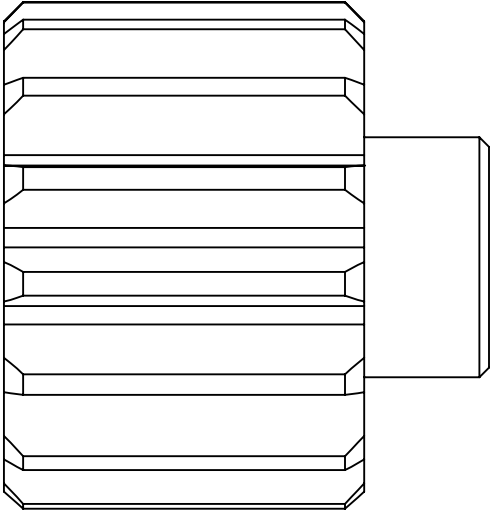
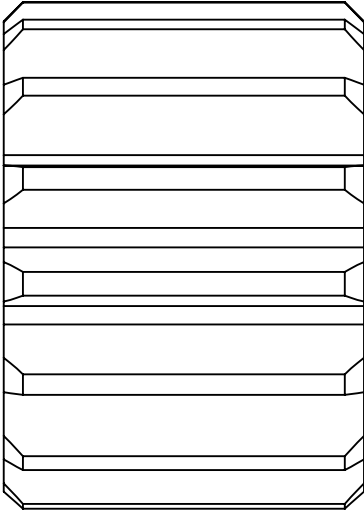



UNMODIFIED PART

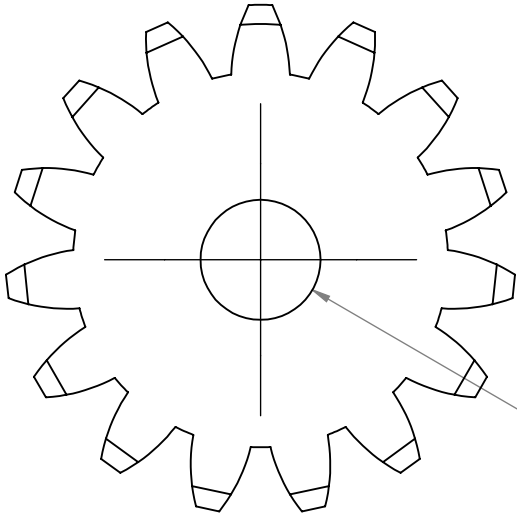


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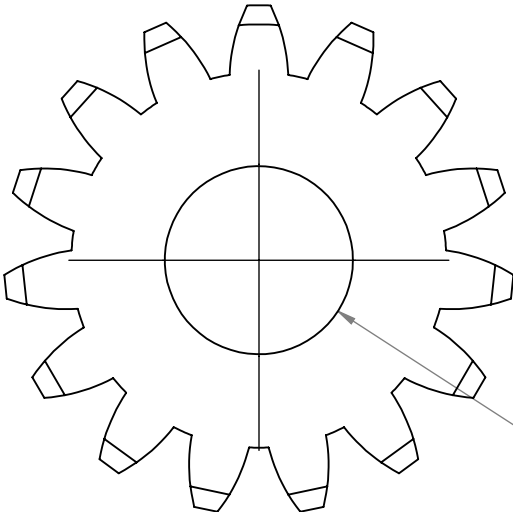




ACTUAL SIZE



[.125]  
Ø3.18



[.196]  
Ø4.98  
PRESS FIT TO  
BBRS77  
BANE BOT MOTOR

ECN

REV

ZONE

CHANGE

DATE

BY

E#####

A

RELEASED

XX/XX/01

XX


DO NOT SCALE DRAWING

ALL GEOMETRIC DIMENSIONING AND TOLERANCING TO BE INTERPRETED PER THE AMERICAN NATIONAL STANDARD ASME Y14.5M - 1994.

METRIC

UNLESS OTHERWISE SPECIFIED  
ALL DIMENSIONS ARE IN MILLIMETERS.  
ALL ONE PLACE DECIMAL DIMENSIONS ±0.2.  
ALL TWO PLACE DECIMAL DIMENSIONS ±0.10  
ALL MACHINED ANGLES ±0°-15'  
C/SINK ALL TAPPED HOLES.  
REMOVE ALL BURRS AND SHARP CORNERS.  
UNFINISHED CASTING AND WELDMENT DIMENSIONS ±3.0  
BURNOUT DIMENSIONS ±3.0  
DO NOT USE REF. DIMENSIONS FOR MANUFACTURING.  
DIMENSIONS IN [X.X] ARE IN INCHES.  
ALL MACHINED SURFACES:  
3.2/ [125]

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THUNDERCHICKENS

TEAM #217 - UTICA COMMUNITY SCHOOLS  
FANUC ROBOTICS / FORD MOTOR COMPANY / B & K CORP

TITLE:  
MODIFIED AM-0002 SUN GEAR

DRAWN BY: JLM

DATE: 1/16/2011

APPRV'D BY: PDC

DATE: 1/16/2011

SHEET SIZE: B

SCALE: 5:1 AND AS NOTED

SHEET NO. TOTAL SHEETS

DRAWING PART NO./PART NO.

1 1

TC-2011-110-002

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