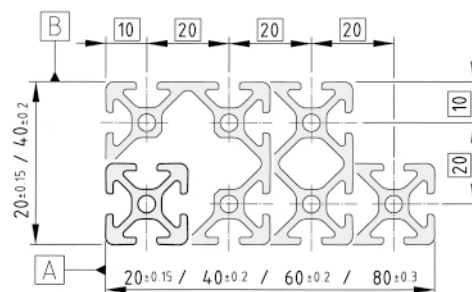


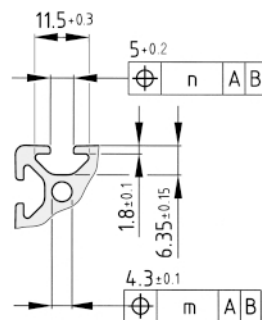
Profiles 5



Core Bore and Groove System



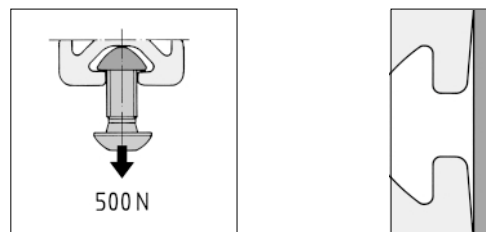
Modular dimension/position and dimensional and positional tolerances of grooves and core bores as a function of the profile's exterior dimension.



The \varnothing 4.3 mm core bore for M5 is reborable up to max. \varnothing 6 mm or M6.

	Positional tolerance	
	Groove [n]	Core bore [m]
Profiles 5		
20x20	0.15	0.20
40x20, 40x40, 60x20, 60x40, 80x20	0.15	0.30

Tensile Loading



Incline of groove flank:
Profiles 5 = 0.10 mm

Geometry

