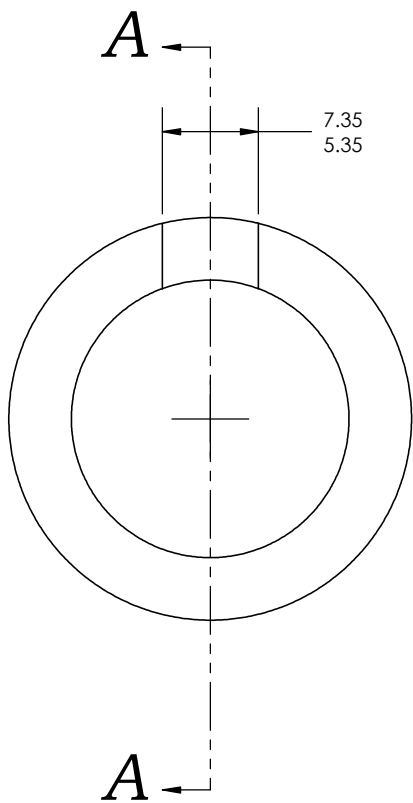
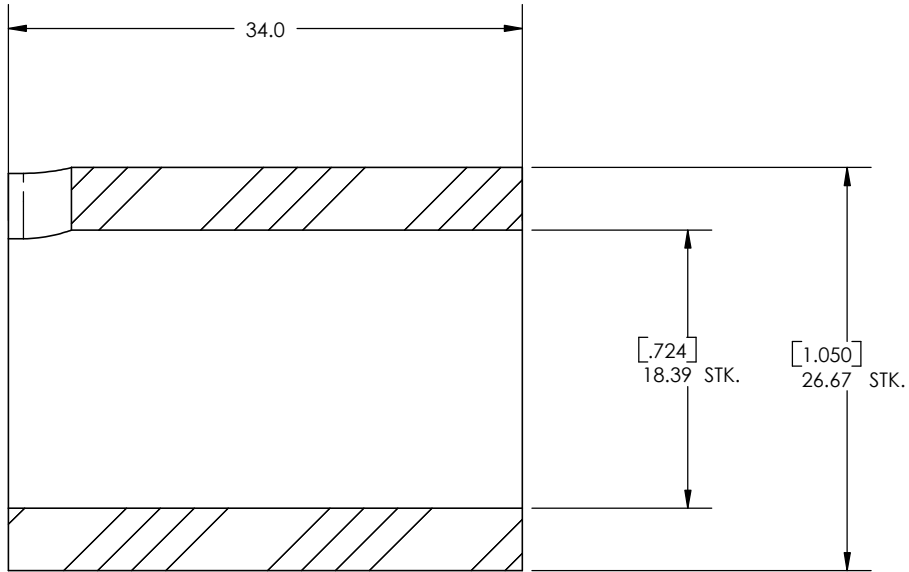
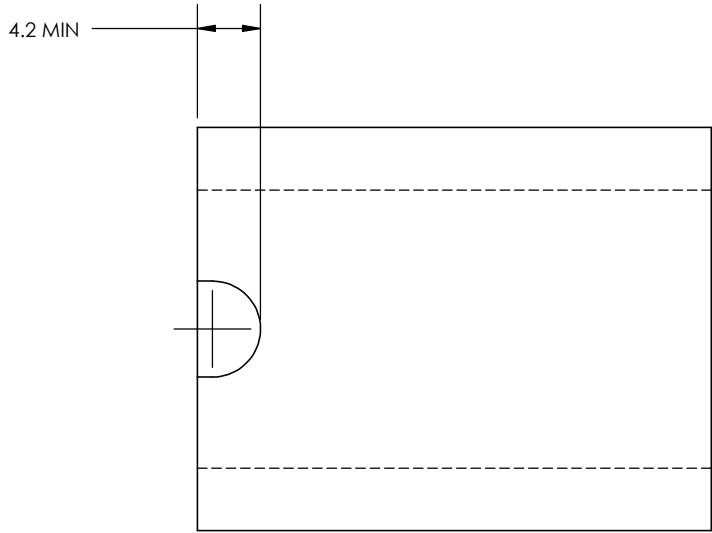


ACTUAL SIZE



NOTE: THIS PART IS NOT INCLUDED IN THE KIT



SECTION A-A

MATERIAL: ALTERED MSC#36914661	
3/4" SCH. 80 PVC PIPE	
HEAT TREAT:	
CASE DEPTH:	
HARDNESS:	
SURF TREAT:	
OTHER	

ECN	REV	ZONE	CHANGE	DATE	BY
E5008	A		RELEASED	12/10/04	PDC

DO NOT SCALE DRAWING

THE FOLLOWING ITEMS APPLY UNLESS OTHERWISE SPECIFIED:

ALL GEOMETRIC DIMENSIONING AND TOLERANCING TO BE INTERPRETED PER THE AMERICAN NATIONAL STANDARD ASME Y14.5M - 1994.

FOR FEATURES - OF - SIZE PERFECT, STRAIGHTNESS NOT REQUIRED AT MMC.
FOR DIAMETRAL FEATURES, ROUNDNESS MUST BE WITHIN THE MMC AND LMC BOUNDARY.
TRUE POSITION TOLERANCES AND RELATED DATUMS (EXCEPT PLANE SURFACES), APPLY AT MMC.
Ⓢ SYMBOL = RFS FOR TRUE POSITION ONLY.
OTHER GEOMETRIC TOLERANCES AND RELATED DATUMS, APPLY RFS.
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY, REGARDLESS OF DATUM REFERENCE.

METRIC

UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS ARE IN MILLIMETERS.
ALL ONE PLACE DECIMAL DIMENSIONS ±0.2.
ALL TWO PLACE DECIMAL DIMENSIONS ±0.10
ALL THREE PLACE DECIMAL DIMENSIONS ±0.012
ALL MACHINED ANGLES ±0-15°
CSINK ALL TAPPED HOLES.
REMOVE ALL BURRS AND SHARP CORNERS.
UNFINISHED CASTING AND WELDMENT DIMENSIONS ±3.0
BURNOUT DIMENSIONS ±3.0
DO NOT USE REF. DIMENSIONS FOR MANUFACTURING.
DIMENSIONS IN [X.X] ARE IN INCHES.

3.2 / [125]

PART IDENTIFICATION, PRESERVATION, LABELING, AND PACKAGING SHALL BE IN ACCORDANCE WITH FIRST SUPPLIER QUALITY ASSURANCE DOCUMENTS.

FIRST

200 Bedford Street, Manchester, N.H. 03101
(603) 666-3906 • FAX (603) 666-3907

TITLE: SINGLE SPROCKET SPACER		
DRAWN BY: P.D.C.	DATE: 12/10/2004	
CHECKED BY: C. JOST	DATE: 12/10/2004	
APPR'D BY: H. SNOW	DATE: 12/10/2004	
SHEET SIZE: B	SCALE: 2:1 AND AS NOTED	
SHEET NO. 1	TOTAL SHEETS 1	DRAWING PART NO./PART NO. FRC-2005-112-010