



Robot Casserole

FIRST® Robotics Competition Team 1736

Battery Load Limiting

...All models are wrong, but some are useful.

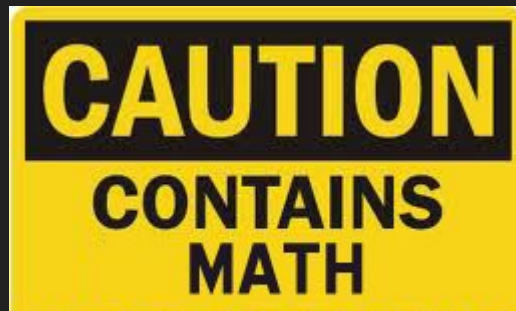
Overview

- Background on Brownouts
- Physics Intro
- Modeling the Drivetrain
- Limiting the Battery Load
- Results from 2016



Warning: (some) Math Ahead.

- Minimal, Simplistic, Hand-wavey
- See the whitepaper for proofs



What is a brownout?

- Undesired component shutdown, due to **low system voltage**.
- System voltage gets low, sometimes.
 - Dead Battery?
 - Old Battery?
 - Big Load?



Background on Brownouts

- New-ish on roboRIO
- Low system voltage causes problems
- Defined thresholds for certain events
 - $V_{sys} < 6.8V$
 - Motors & Servos turned off
 - $V_{sys} < 6.3V$
 - Power removed from SPI & I2C Devices
 - $V_{sys} < \sim 4.5V$
 - RIO reboot



Pre-Existing Solutions

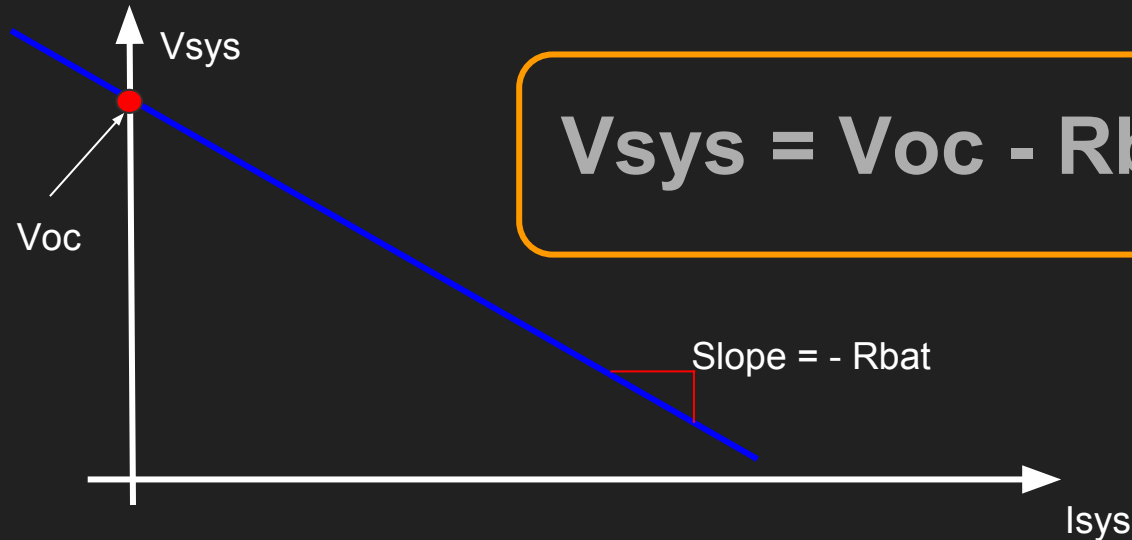
- Mechanical design updates
 - Fewer motors
 - Less-aggressive gearing
 - Wheel modifications (more slippery)
 - Good answers, but compromises may not be acceptable
- Ramp motor commands in software
 - Also good, but requires some tuning...



Understanding Batteries

Electrical Model for Battery

- Batteries convert chemical energy into electrical energy
- Chemical reaction provides a voltage (V_{oc}), some internal resistance (R_{bat})
- Battery provides an output voltage to the robot (V_{sys}).
- Robot exerts a load on the battery (I_{sys})



$$V_{sys} = V_{oc} - R_{bat} * I_{sys}$$

Why This Matters:

- **$V_{sys} = V_{oc} - R_{bat} \cdot I_{sys}$**
- Given V_{oc} , R_{bat} , and I_{sys} , we can calculate V_{sys}
- If we can calculate V_{sys} for a theoretical I_{sys} , we can predict a system voltage drop before it happens
- If we foresee brownout-inducing V_{sys} levels, we can also prevent them.
- The 3-part quest:
 - Characterize Battery (calculate V_{oc} & R_{bat})
 - Calculate theoretical I_{sys} (motor physics)
 - Prevent bad behavior





Part 1: Characterizing Batteries

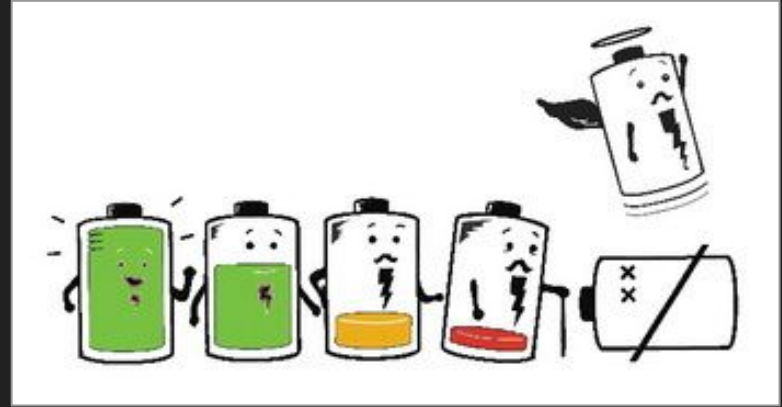
Battery Discharge

- Open Circuit Voltage (**Voc**): *Down slightly*
- Internal Resistance (**Rbat**): *Increases*



CAUSES

- Bigger **Vsys** variation with changing load (**Isys**)
- When load gets bigger, **Vsys** will dip a *lot* lower.



$$V_{sys} = V_{oc} - R_{bat} * I_{sys}$$

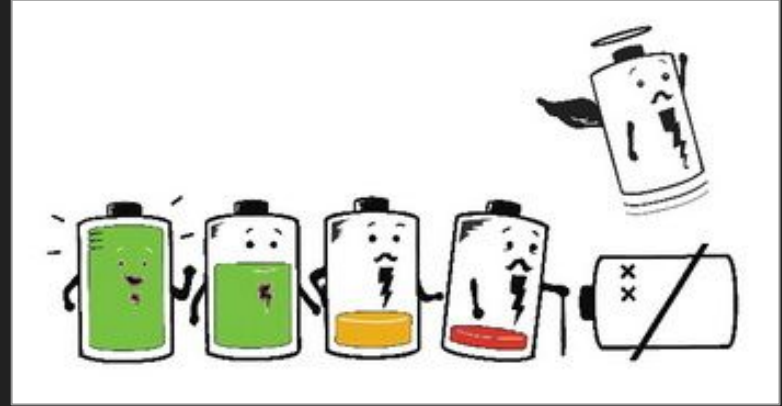
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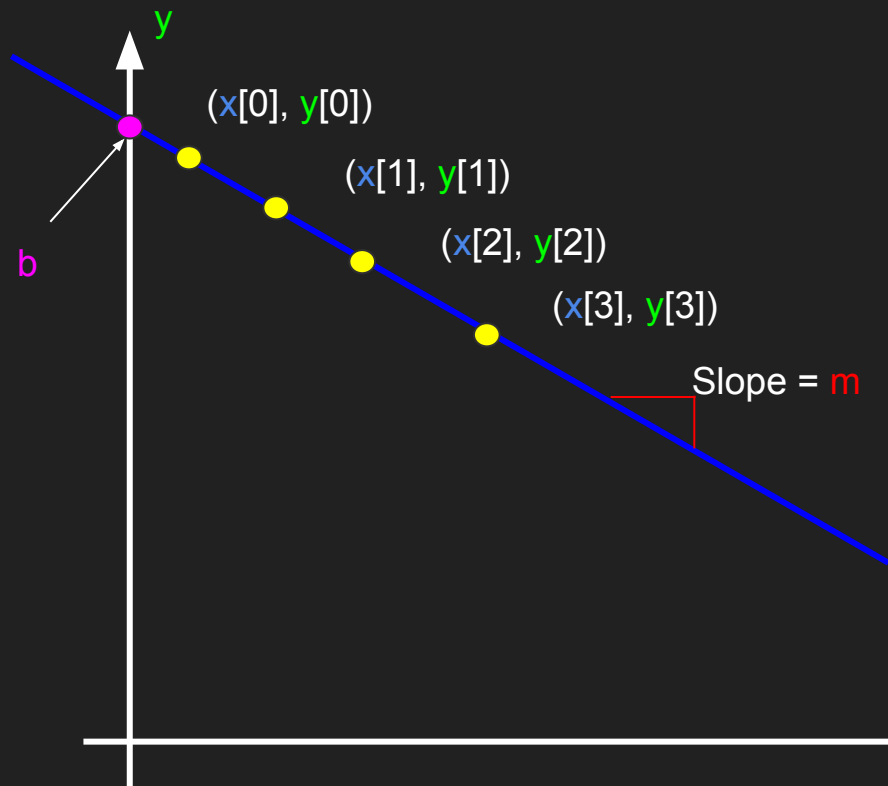


$$V_{sys} = V_{oc} - R_{bat} * I_{sys}$$



Knowing these matters

Review - Slope-intercept form



$$y = mx + b$$

Given an input x , you can find an output y .

m and b are assumed constant.

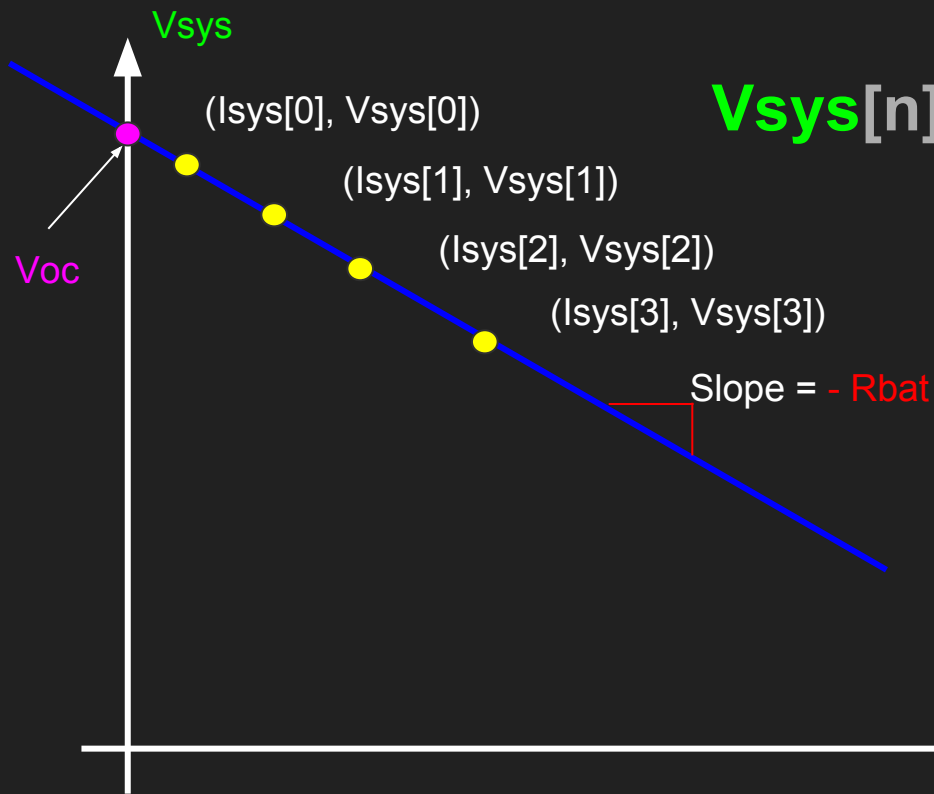
Given multiple input x & y pairs, you can back-calculate values for m and b .

Battery Characterization

- We *do* know V_{sys} and I_{sys} - measured from the PDP
 - Slower, somewhat noisy, and delayed....
 - Not good for rapid decisions
 - But, battery parameters change slowly over time.
- We use measured V_{sys} and I_{sys} pairs to characterize the battery
- Recall **$V_{sys} = V_{oc} - R_{bat} * I_{sys}$**
 - This is nearly in **$y = mx + b$** (slope intercept) form:
 - **$V_{sys} = (-R_{bat}) * I_{sys} + V_{oc}$**
- Algorithm:
 - Measure & remember a set of **V_{sys}** , **I_{sys}** pairs over recent history
 - Find a best-fit line through those pairs
 - The **slope** and **y-intercept** of this line are your battery parameters

Battery Characterization - Ideal

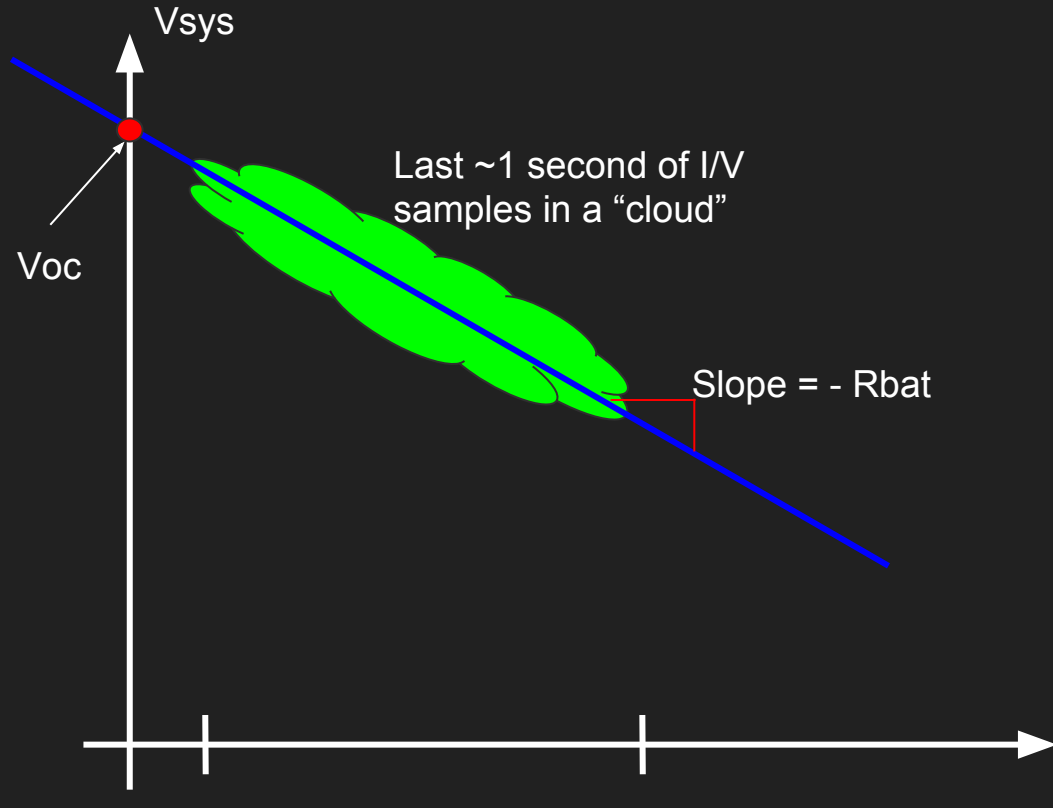
$$y = mx + b$$



$$V_{sys}[n] = (-R_{bat}) * I_{sys}[n] + V_{oc}$$

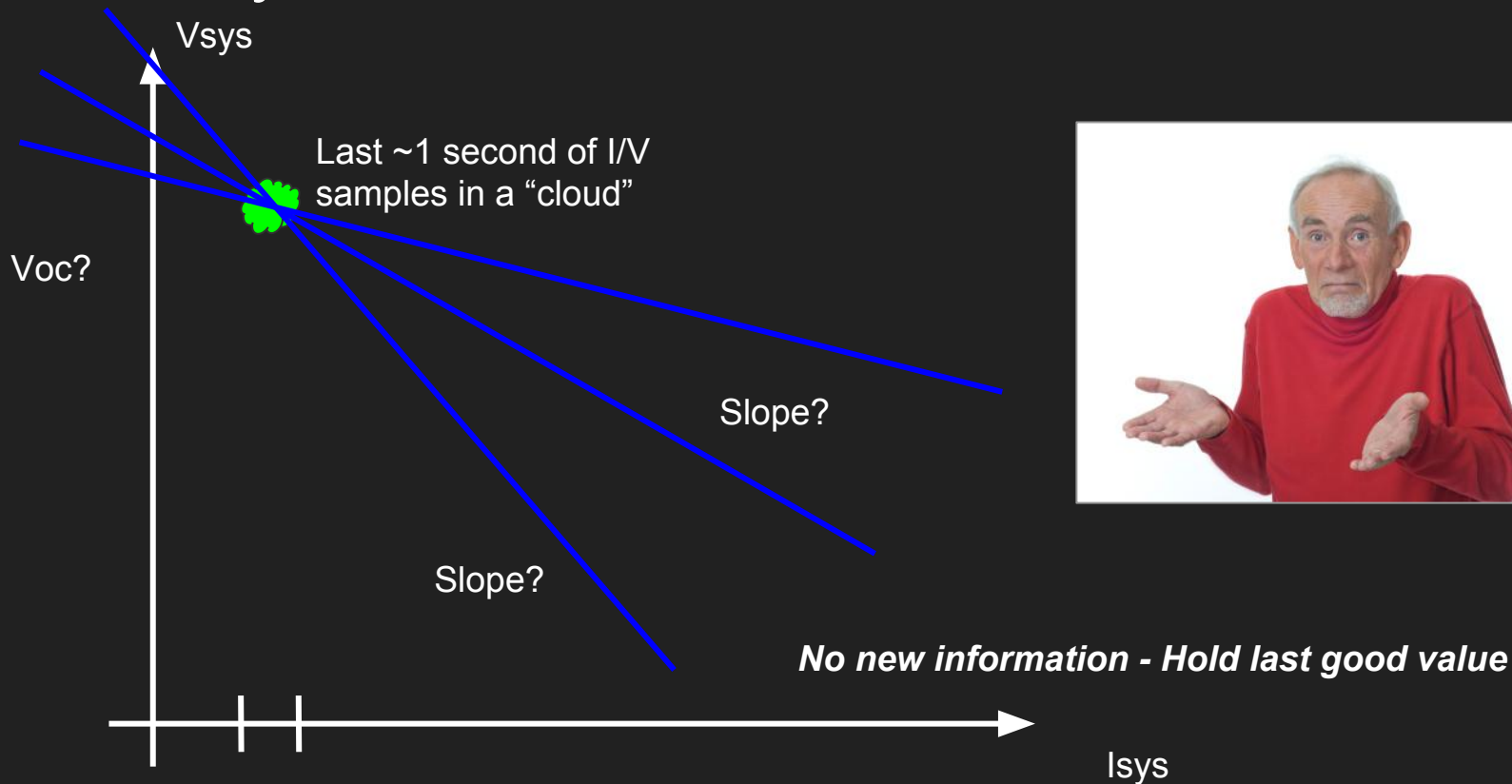
Given multiple input I_{sys} & V_{sys} pairs, you can back-calculate values for R_{bat} and V_{oc} .

Battery Characterization - Noise & More Samples



“Least Squares”

Battery Characterization - Constant Load



Battery Characterization - Conclusion

- By remembering measured Voltage and Current pairs from the PDP...
- We can do some math....
- Then, we can estimate battery parameters **Voc** and **Rbat**

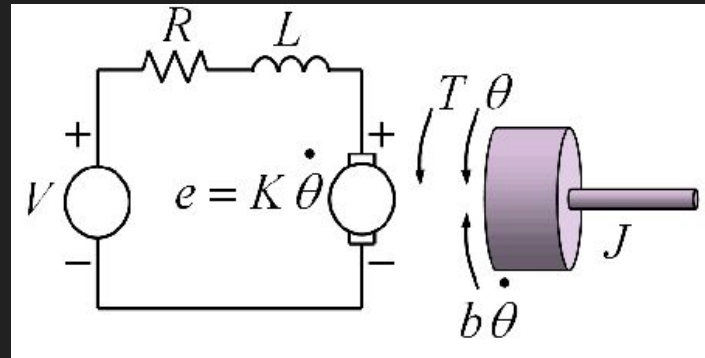
Part 1 of quest... Completed.



Part 2: Calculating Motor Current Draw

Motor Physics

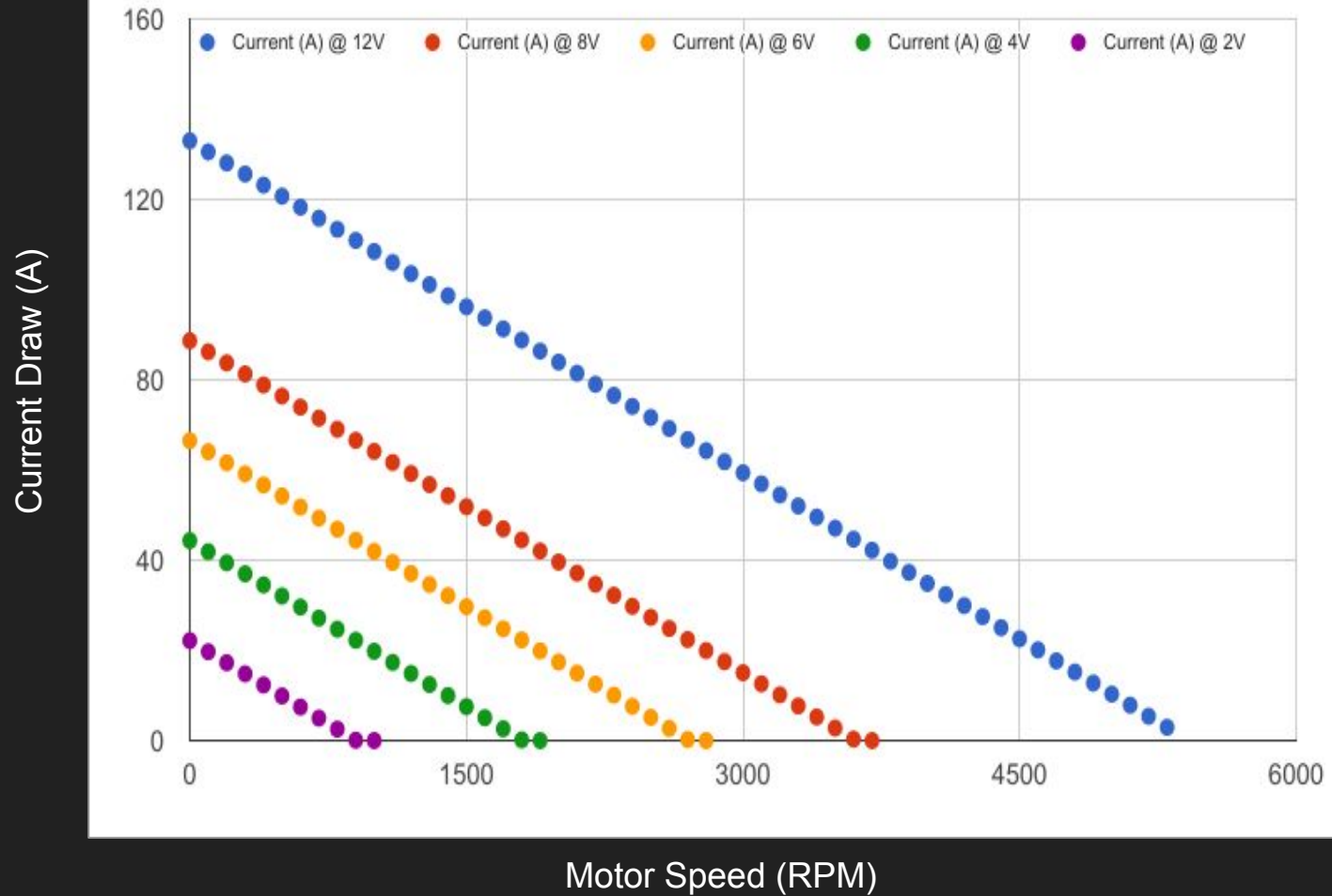
- Motors convert electrical energy into mechanical energy
- Motor Current \rightarrow Torque (rotational pushing) on output shaft
- Motor Counter Electromotive Force (CEMF) \rightarrow Opposing voltage generated within motor due to rotation
 - Motors == Generators because of this effect
 - Speed-to-Voltage Ratio is defined as the “motor velocity constant” (K_v)



Motor CEMF Effects

- CEMF Opposes the applied voltage to the motor
 - Voltage is applied by the speed controller
- The *bigger* the speed, the *bigger* the CEMF.
- The *bigger* the CEMF, the *lower* the current draw
- For the same CEMF, lowering the applied voltage will lower current draw

Theoretical CIM Current Draw Vs. Speed



Estimating Motor Current Draw

- Inputs needed:
 - Winding Resistance (calculated from motor's stall characteristics)
 - $R_m = V_{stall}/I_{stall}$
 - Velocity Constant (calculated from motor's free-load characteristics)
 - $K_v = (V_{free} - R_m \cdot I_{free})/\omega_{free}$
 - Motor Speed (Measured from encoder in RPM) (ω_m)
- Use Formulas:

$$I_m = \frac{V_m - \omega_m \cdot K_v}{R_m}$$

Estimate Total Current Draw - Conclusion

- Get driver commands
- Do some math to get the predicted I_m for each motor
- Add up all I_m terms.
- This is your predicted I_{sys}

$$I_{sys} = \sum I_m + \dots$$

Part 2 of quest.... Complete

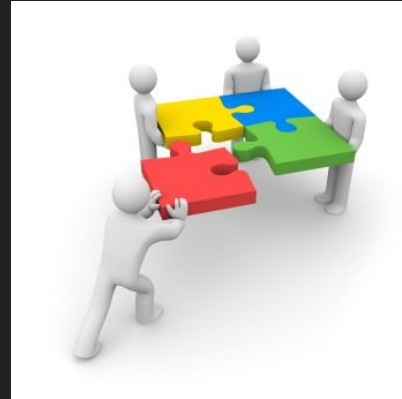




Part 3: Preventing Bad Behavior

Pulling it all together

- Recall: **$V_{sys} = V_{oc} - R_{bat} * I_{sys}$**



Pulling it all together

- Recall: $V_{sys} = V_{oc} - R_{bat} * I_{sys}$
 - V_{oc} , R_{bat} were calculated in *Part 1*
 - I_{sys} was calculated for the present driver commands in *Part 2*
- By applying the above equation we now have an **estimate** for what V_{sys} will become if we execute the driver's commands exactly
- *IS IT OK???*



Limiting

- If your estimated V_{sys} is too low, we shouldn't do exactly what the driver commanded.
- Required mitigation: Reduce battery load.
 - Scale back drivetrain commands?
 - Power/Energy budget for all components?
- Complete answer is implementation dependent.
 - 1736: Try smaller and smaller scaling factors on drivetrain until we find one that works

$$I_{sys} = \sum I_m + \dots$$

Part 3 of quest.... completed!

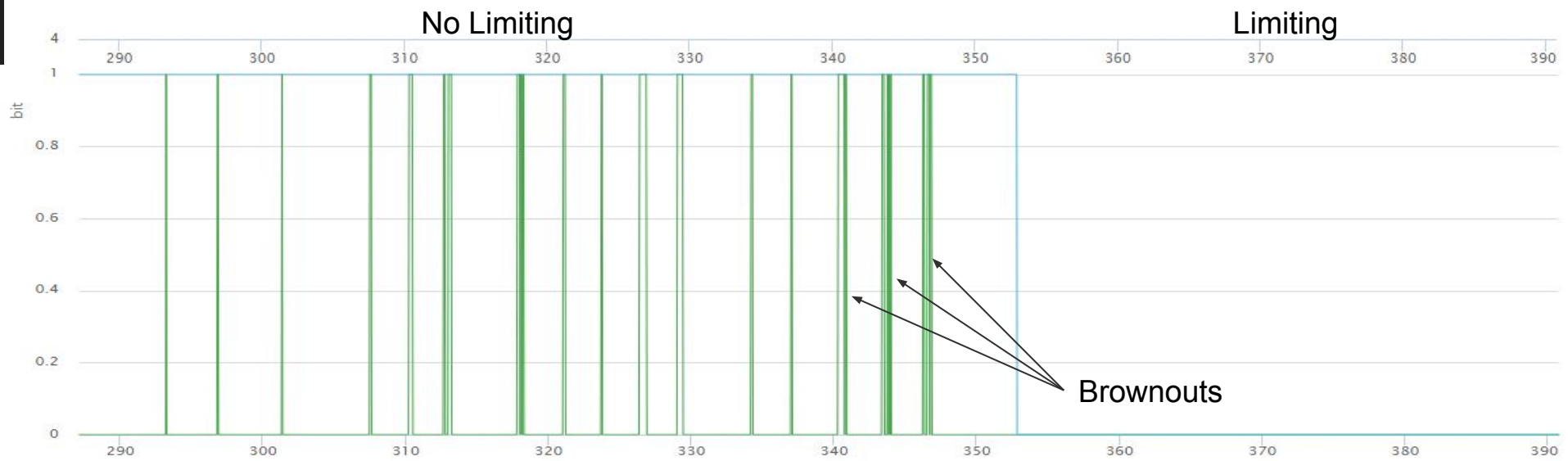
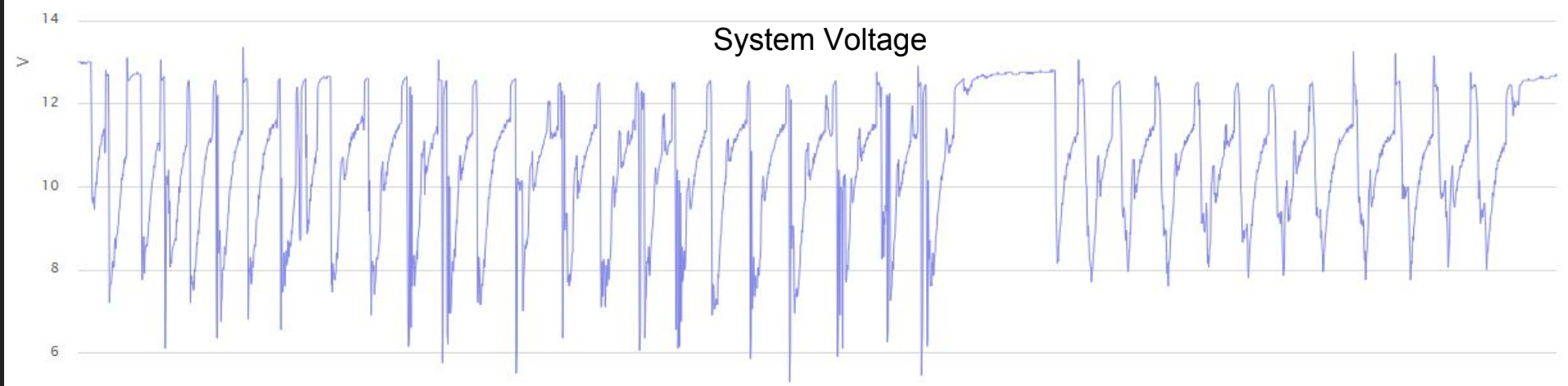


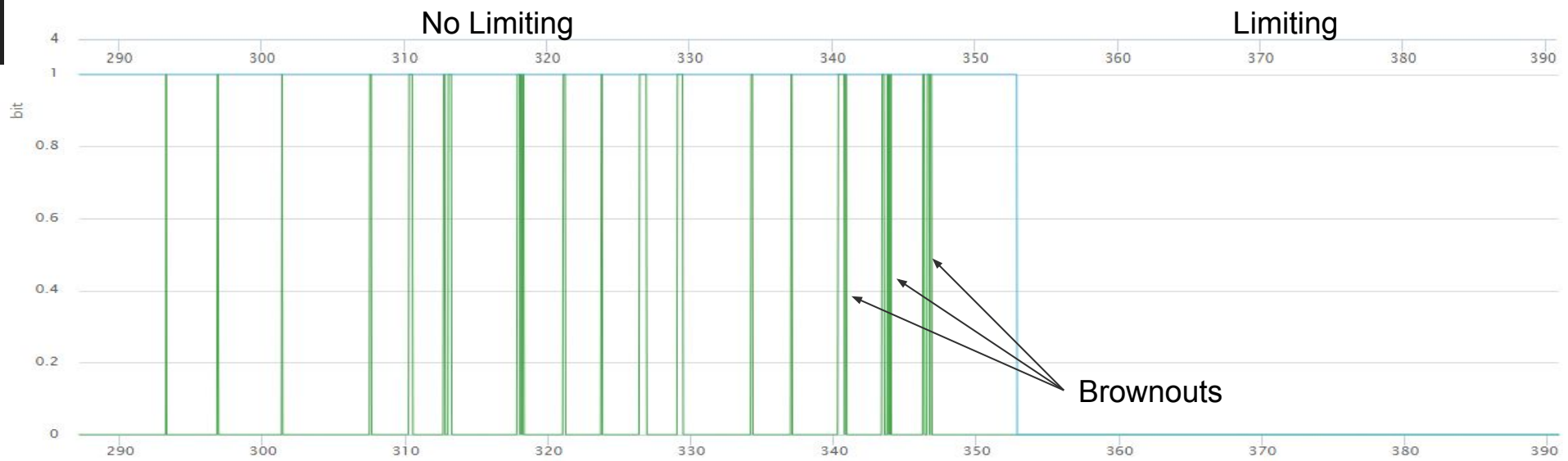
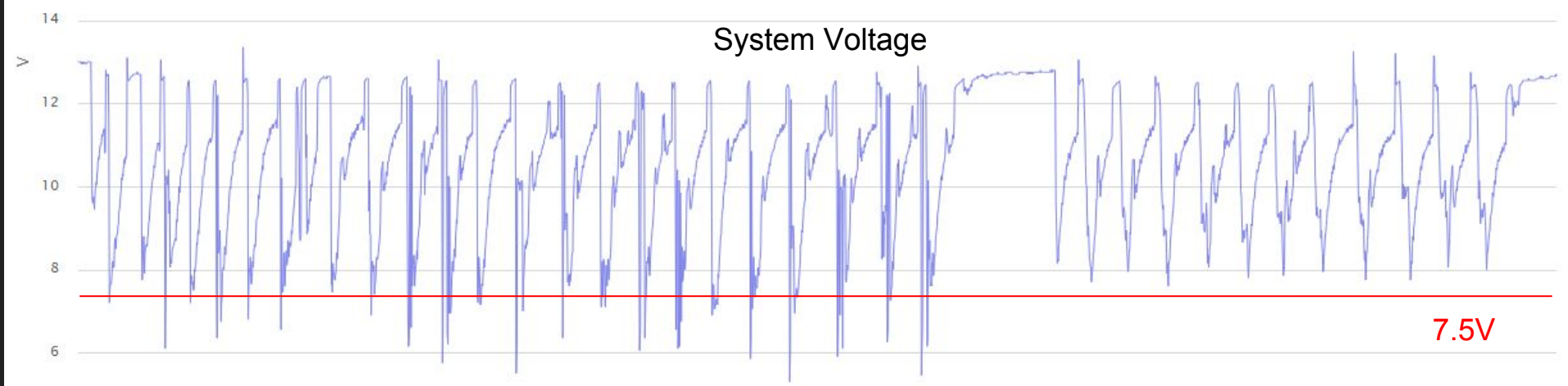
Real-world implementation

- Many resistances unaccounted for
 - Wiring, Speed Controllers, circuit breaker, connectors, etc.
- Capacitance/Inductance not modeled
- Some math presumes slowly-changing signals
- Battery parameters assumed independent of present load... mostly true?
- Not all current draw sources accounted for
- Filtering on measured values required
- But.... Good enough?
 - *All models are wrong....*



Results





Questions?

Special Thanks To:

Sponsors: Caterpillar Inc., PTC, Peoria Police
Benevolent Association

Key Content Reviewers: Jeremey Lee, Larry
Schmidt, Ether



Backup Slides



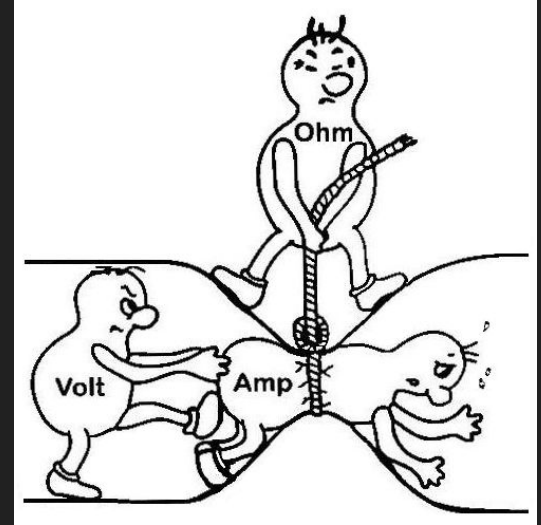
Electrical Primer

Voltage & Current

- Electricity = movement of electrons
- Voltage = how much force we're pushing on those electrons with
 - Always measured between two points
 - Measured in units of Volts (V)
 - Variable is usually V
- Current = how many electrons are moving
 - Always measured at a single point
 - Measured in units of Amperes (A)
 - Aka Amps
 - Variable is usually "I"

Resistance

- Opposes the flow of current
 - “Opposes” means it generates a push in the opposite direction
 - Recall that voltage is an electrical “push”
- Everything* has some resistance
- “Nice” resistors have the property:
 - $V = I * R$
 - V = pushback voltage
 - I = current going through the resistor
 - R = some ratio (the “Resistance” of the material, measured in ohms)



The “Lumped Circuit” Model

- We group the various properties of a device into “lumps”
- We connect those lumps to show relationship
- The Resistance lump:



- The Voltage lump:



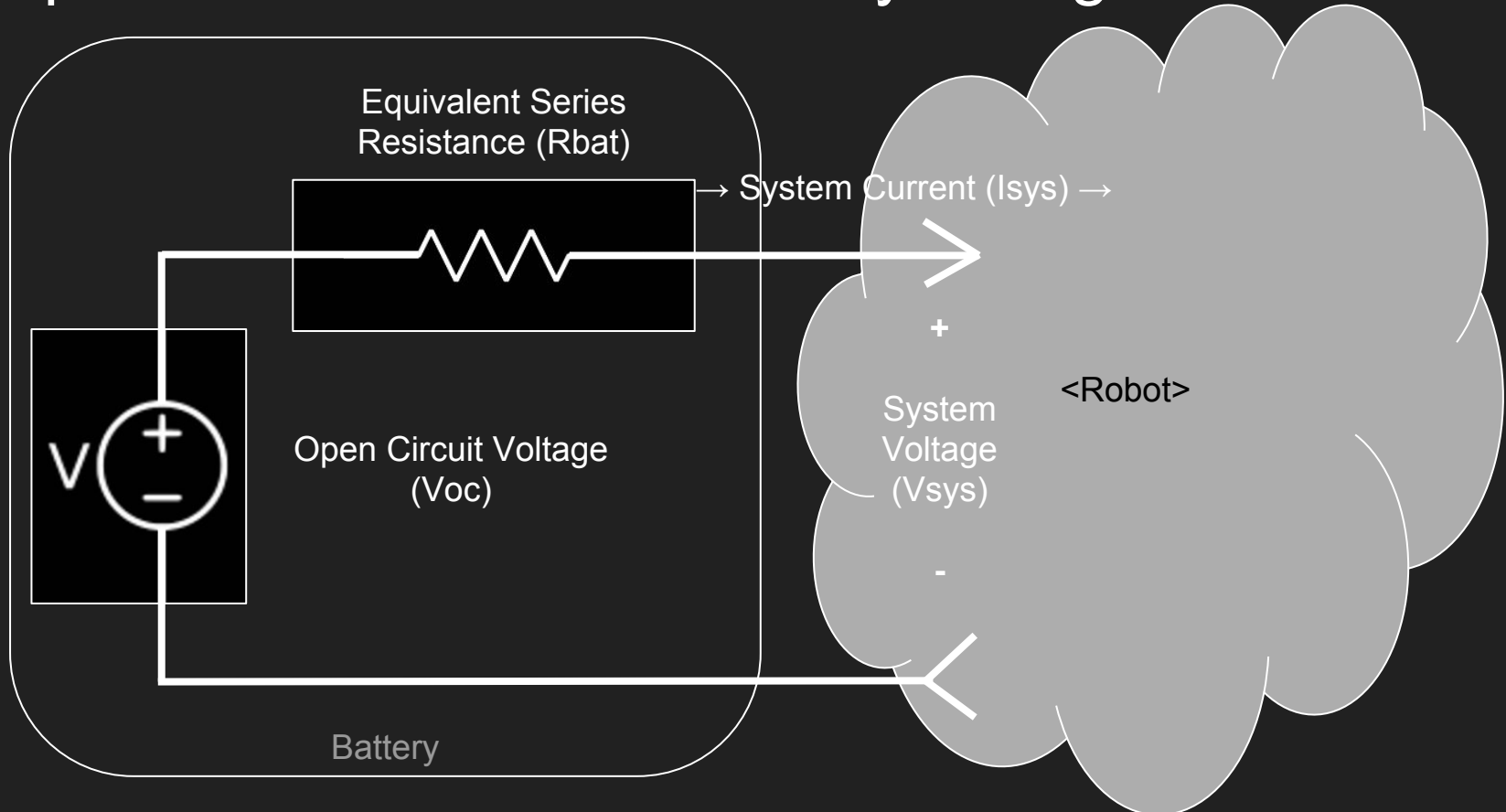
Battery Load

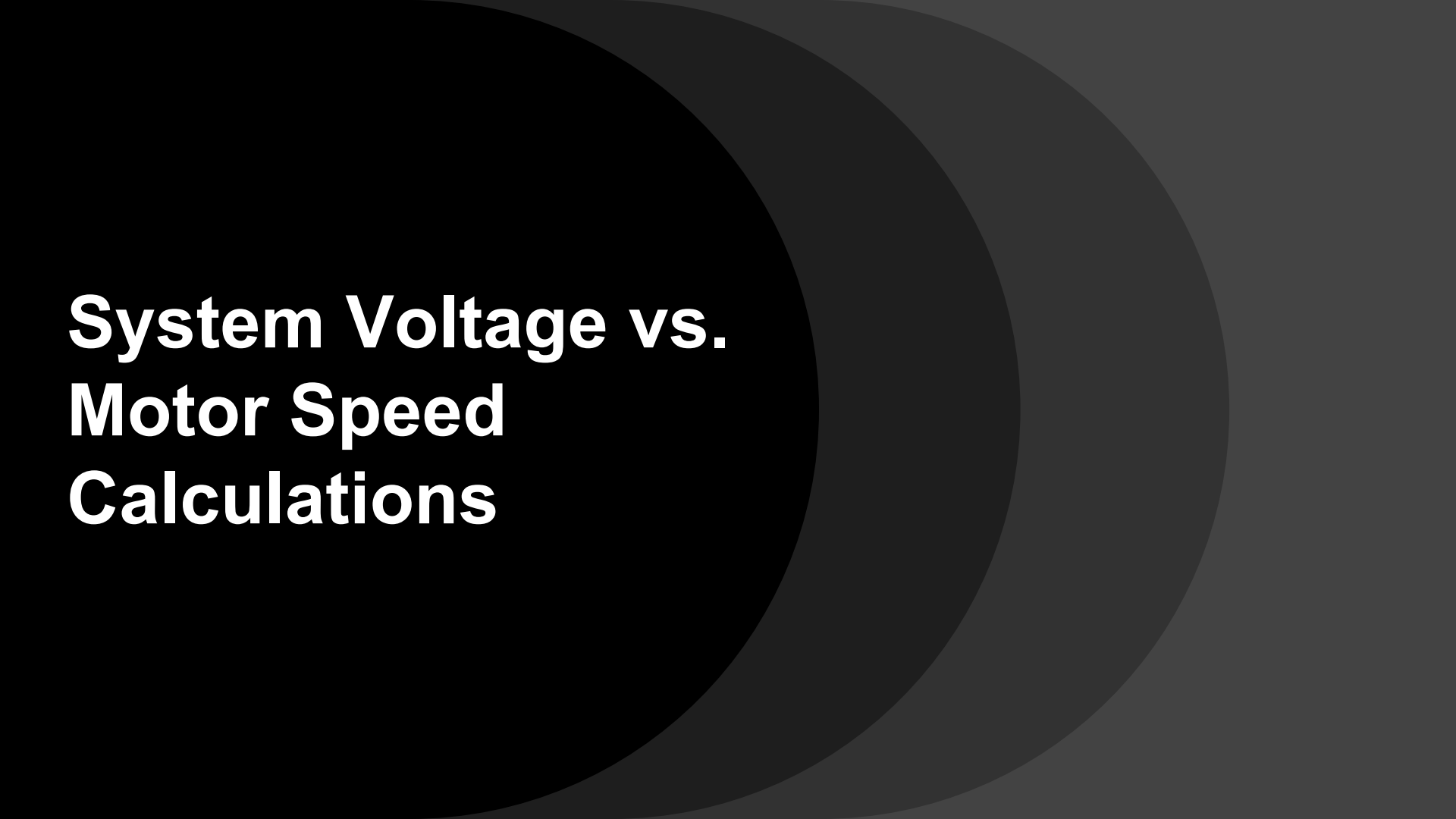
- For this presentation, we define “Load” to be the amount of current pulled from the battery
 - I_{sys}
 - Can be measured at the PDP
 - Big load = lots of current (~150A or more)



Battery Lumped Circuit Model

Lumped Circuit Model for Battery - Diagram





System Voltage vs. Motor Speed Calculations

Steady-State System Voltage Vs. Motor Speed @12V

